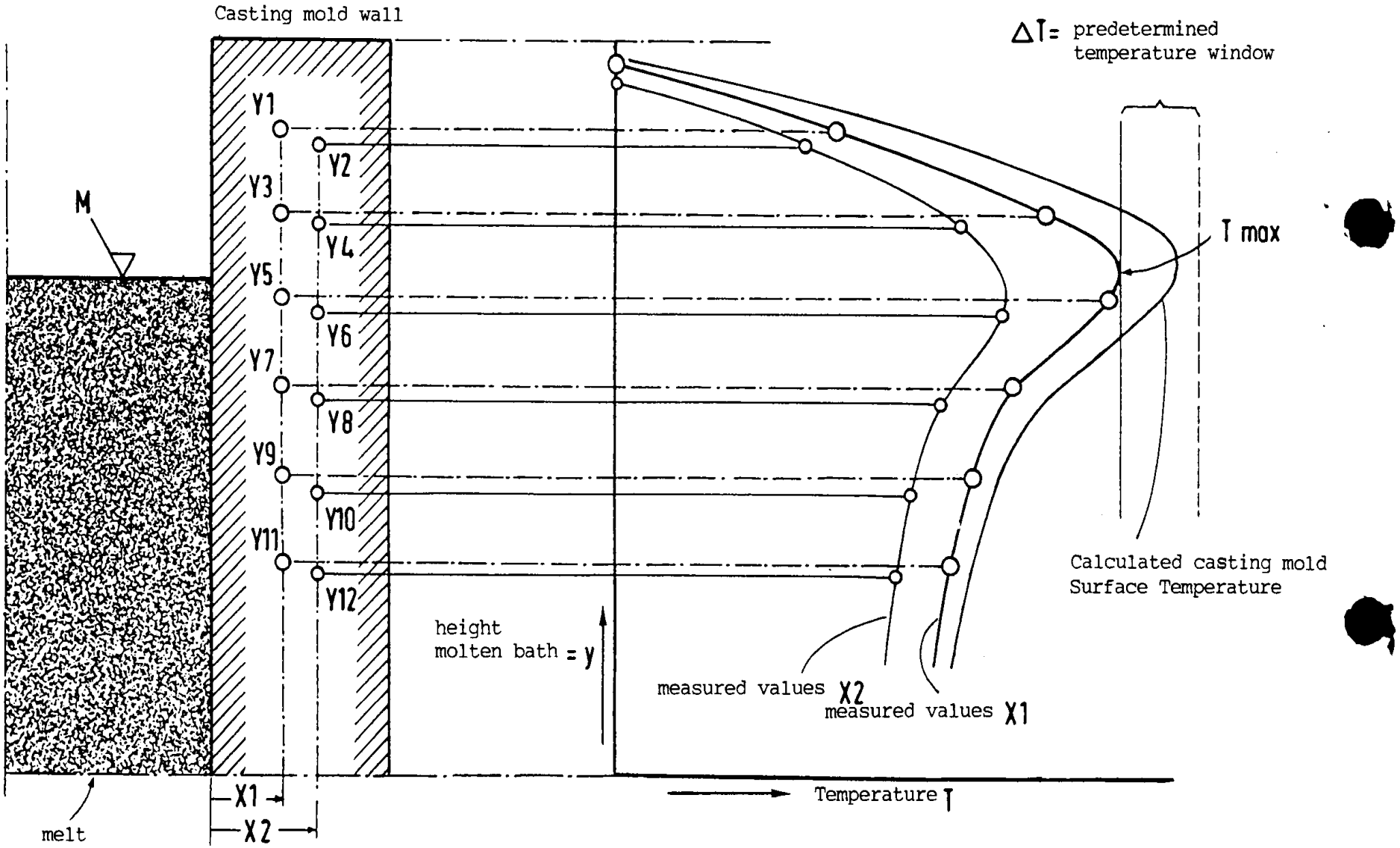
Casting mold wall
ΔT= predetermined
temperature window
Y1
Y2
Y3
Y4
Y5
Y6
Y7
Y8
Y9
Y10
Y11
Y12
M
T max
Calculated casting mold
Surface Temperature
height
molten bath = y
measured values X2
measured values X1
melt
X1
X2
Temperature T